CONCRETE BATCHING PLANT

## **DASWELL** Dedicated to provide better machinery

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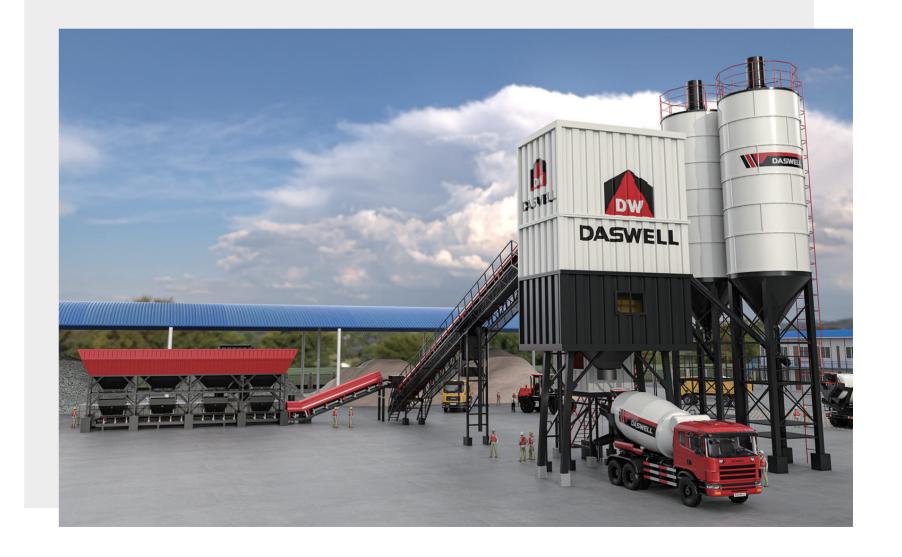
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## CONCRETE **BATCHING PLANT**

Customers First Dedication



## COMPANY INTRODUCTION



# 2023

Daswell is a China based high quality machinery supplier. Our company has over 30 years experience. With several producing bases in China, we can provide many kinds of heavy machinery with high quality.

So far, our products are exported to more than 80 countries overseas, such as Germany, USA, Norway, Ireland,

Philippines, Indonesia, Egypt and so on. In order to provide better service to customers, we established subsidiary companies and branch offices in different countries, like Philippines, Indonesia, Pakistan, Egypt, Peru, and Uzbekistan.

We are growing mainly by our good reputation year by year, as we always promise to supply high quality products with good service all the time.

Daswell aims to provide better machinery to create more value for customers, and help to build a better world together.

## **Company History Timelines**

#### The Pursuit of excellence



## **Production** started

Original team started producing concrete machine.



## First export to Columbia

First export order of concrete mixer to Columbia.



## First export to Egypt

First crushing and grinding plant exported to Egypt.



## Registered **Daswell**

Registered Daswell, branding for high quality heavy machinery.



## Got CE certification

Got CE certification. and first exported to Ireland and Germany.



## **Philippines** branch company

Established branch company in the Philippines.



### Pakistan, Indonesia branch company

Estalbished branch company in Pakistan.

Estalbished branch company in Indonesia.



## Bangladesh, Malaysia branch company

Established branch company in Bangladesh,

Established branch company in Malaysia.



## Peru, Mexico, **Egypt** branch company

Established branch company in Peru,

Established branch company in Mexico,

Established branch company in Egypt.



## Uzbekistan, Russian branch company

Established branch company in Uzbekistan,

Established branch company in Russia.

1986

2009

2010

2012

2013

2017

2019

2020

2022

2023

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## CONCRETE BATCHING PLANT

Concrete batching plant is the most common and widely used concrete mixing equipment. It can mix various types of plastic, semi-dry hard and dry hard concrete. It is suitable for medium-sized construction projects, hydropower, highways, ports, docks, bridges, etc., as well as large and medium-sized precast plants and commercial concrete production plants.

## **Mobile Concrete**

## **Batching Plant**

### Features:

- 1. Adopt semi-trailer design. It is with self travelling system and standard traction pin. Only a tractor head can tow it.
- 2. Compact structure, easy to install and disassemble. Save installation time.
- 3. Free foundation design. Only need to make the ground solid and flat. Save the foundation cost.
- 4. Adopt quick connector for main circuit. Fast to install and disassemble.

Main Specification									
Model		MCBP25	MCBP35	MCBP50	MCBP75	MCBP100			
Capacity(m³/h)		25	35	50	75	100			
Concrete mixer	Model	TCM500	TCM750	TCM1000	TCM1500	TCM2000			
	Mixing power (kw)	18.5	30	18.5×2	30×2	37×2			
	Output per batch (m³)	0.5	0.75	1	1.5	2			
	Max. aggregate size	≤60/80	≤60/80	≤60/80	≤60/80	≤60/80			
Aggregate bin (m³)		2×8	2×8	4×8	4×8	4×10			
Walking speed (km/h)		20	20	20	20	20			



# **Stationary Skip Hopper Concrete Batching Plant**

#### Features:

- 1. Easy structure, easy to operate. Easy to disassemble and convenient for construction.
- 2. Skip hopper to feed the aggregate. The ground needed is small.
- 3. Accurate weighing and high production. Can produce various kinds of concrete. Low investment.
- 4. It is suitable for small construction sites, precast plants, small commercial concrete production and highway maintenance, etc.

Main Specification									
Model	CBP25	CBP35	CBP50	CBP75					
Capacity(m³/h)	25	35	50	75					
Mixer	TCM500	TCM750	TCM1000	TCM1500					
Aggregate batching machine (m³)	3*6	3*6	4*8	4*8					
Discharge height (m)	3.8	3.8	3.8	3.8					
Cycle Time (s)	72	72	72	72					



# **Stationary Belt Conveyor Concrete Batching Plant**

#### Features:

- 1. High standard external structure. Adopt pressure plate for the external cover. The main fame is fully closed type. Belt conveyor is equipped with rain proof cover. The cement is delivered in enclosed state, which greatly reduces the dust and noise.
- 2. High standard mixing performance. Adopt Italy technology twin shaft concrete mixer, which is stable and high mixing ability. It can greatly improve the concrete quality.
- 3. High intelligent control system. Adopt fully automatic control system, which can store data, statistic data and print the production record. It is equipped with monitoring system to monitor the key points of the plant.
- 4. High environmental protection grade. Equipped with dust collector. The dust collecting efficiency can reach to 99%. Waste recycling system is optional to recycle the sand, stone and waste water.

Main Specification									
Model	CBP60	CBP90	CBP120	CBP180	CBP240				
Capacity(m³/h)	60	90	120	180	240				
Mixer	TCM1000	TCM1500	TCM2000	TCM3000	TCM4000				
Aggregate batching machine (m³)	4*8	4*12	4*20	4*30	4*30				
Discharge height (m)	4	4	4	4	4				
Cycle Time (s)	60	60	60	60	60				



# Working process Daswell Concrete Batching Plant Bolted silo Twin shaft concrete mixer Screw conveyor Aggregate bin Belt conveyor Wheel loader **Concrete Mixer Truck**

## 6 system, Quality Assurance

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Witness the power of quality

## $N_{0.1}$

#### Mixing system

#### ■ Twin shaft concrete mixer

The main machine adopts the twin shaft concrete mixer which absorbs Italian technology, with smooth running and strong mixing capacity. For hard, semi-dry, plastic and various ratios of concrete, it can realize the sand covered stone, improves the quality of concrete.

It can also be equipped with a planetary concrete mixer according to customer requirements.

#### **■** Wear-resistant vibration damping

The mixer adopts wear-resistant alloy shock absorbing liner plate and mixing blade, with low mixing noise, low wear of liner plate and blade and long service life.

## N 0.2

#### Batching system

#### ■ Aggregate bin

The batching machine consists of a storage hopper, a weighing hopper and a belt conveyor, The weighing is divided into two ways: cumulative measurement and independent measurement.

The Concrete bucket batching plant uses cumulative metering, the aggregate from the storage hopper enters the weighing hopper (or belt scale) in turn for metering.

#### ■ Large inclined arch design

Large inclination angle eccentric arch elimination design, vibrating liner structure, adjustable pressure reducing plate, to ensure the smooth discharge of materials;



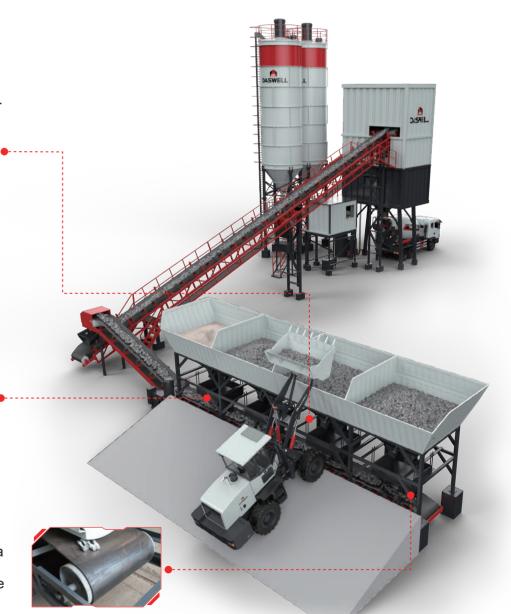
#### ■ Accurate measurement

With over-weighing and under-weighing functions to ensure the accuracy of measurement.



#### ■ Belt conveyor loading

The environmentally friendly commercial concrete batching plant is equipped with a large material yard and uses a belt conveyor for feeding, which reduces noise and dust, also saves labor and loader costs.





# 0.3 Weighing system

- Mainly composed of cement metering, water metering, additive metering, fly ash metering etc.
- Small and large head connection to avoid the influence of the spiral on the powder weighing.
- Free weighing frame construction to avoid the influence of the main building on the powder weighing.
- Reasonable air permeability design to balance the air pressure of the powder weighing, effectively preventing weighing and pulling.

## N<sub>0.4</sub>

#### Powder system

#### ■ Cement silo

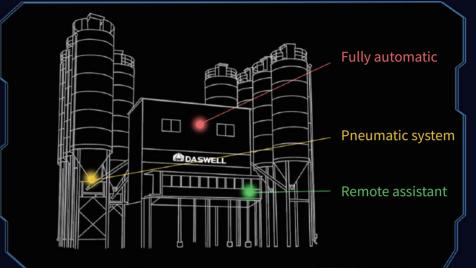
Adopt bolted silos makes it easy to transport.

#### Screw Conveyor

Small body diameter, high rotational speed, large conveying capacity and high precision.







The pneumatic control system provides the air supply for each discharge door cylinder, using famous brand pneumatic control components, and the air compressor adopts well-known domestic brand.

**>>>>>>** 

#### ■ Fully automatic control technology

The equipment uses fully automatic computer control technology to monitor and automatically control the production process according to pre-stored ratio data, statistical tables, etc. to achieve standardized management.

#### Remote control

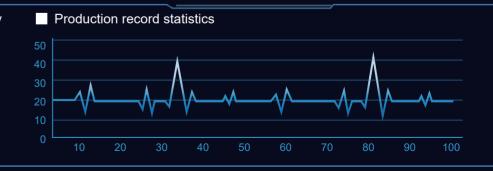
With remote control software, if meet problems could remotely control and assist customers in solving problems.









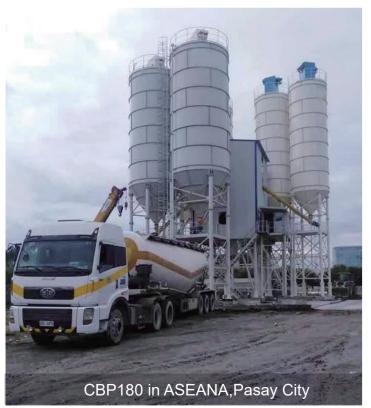


## **Construction Cases**

DASWELL Concrete Batching Plant



























Daswell concrete batching plants are all over the country, and exported to more than 40 countries and regions. The sales volume of construction machinery has been among the highest in the world for many years.

